

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Maintenance	RESULT AREA	P	Q	DEF :- A		C	D	S	M

CELL :-	CELL NAME:-	MACHINE / STAGE :-	OPERATION :-
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KAIZEN THEME :- Break down elimination
IDEA :- Individual regulator .

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Lever drill hole getting shift.



BEFORE

COUNTERMEASURE:-

Provided separate pressure regulator for clamping cylinder.



AFTER

BENCHMARK	01 no's
TARGET	0 no's
KAIZEN START	16.11.17
KAIZEN FINISH	16.11.17

TEAM MEMBERS :-
Pawan, Ramesh

- BENEFITS :-**
1. Indexing table disturbance eliminated.
 2. Job quality improved

KAIZEN SUSTENANCE

WHAT TO DO:- One time action

HOW TO DO:- ----

FREQUENCY :- ----

WHY - WHY ANALYSIS :-

- Why1:-** Drill hole getting shift
- Why2:-** Index table getting play
- Why3 :-** Indexing table locking clip getting disturbed.
- Why 4 :-** More pressure of clamping cylinder.
- Why 5 :-** One FRL used for all systems

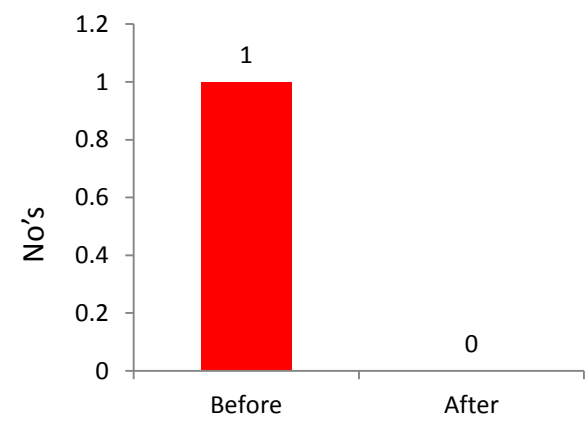
ROOT CAUSE :- One FRL used for all systems

REGISTRATION NO. & DATE:-1934 & 02.12.17

REGISTERED BY :- Kumar vadivel

MANAGER'S SIGN :- Dinesha m

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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